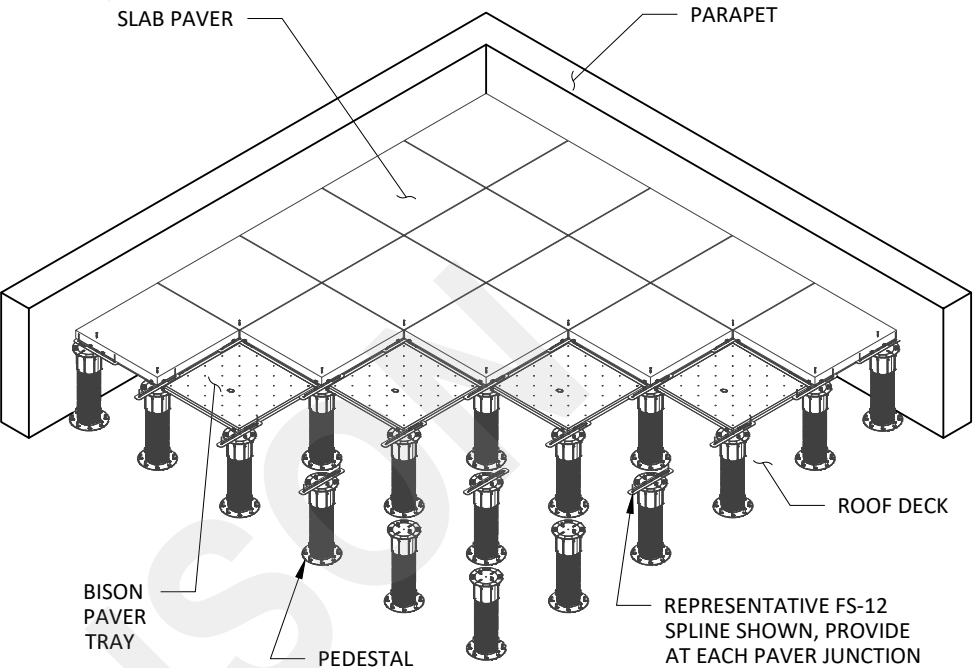
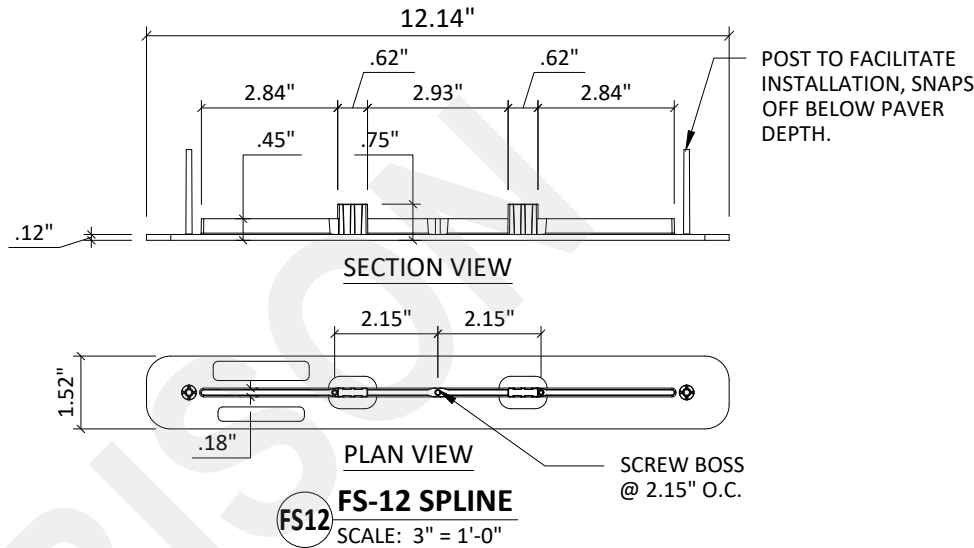


GENERAL NOTES:

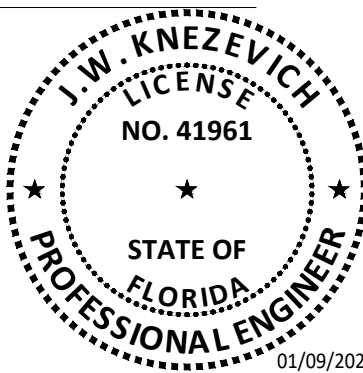
1. This Bison Paver Tray/Slab Paver System is an Independent Exterior Elevated Flooring System structurally designed and tested in accordance with the Florida Building Code, Building, 8th Edition, (2023), non-HVHZ regions, (FBC) and the 2024 International Building Code (IBC).
2. This Product Evaluation Document (PED) is prepared by the Product Engineer and is generic. It does not include information prepared for a specific site.
3. The Bison Paver Tray/Slab Paver System is designed and tested to resist the following Design Loads used in Strength Design Load Combinations in accordance with Section 1605.2 of the FBC:
- A. System Dead Load 25 psf ± 3.5 psf
- B. Superimposed Dead Load 10 psf
- Additional dead load features require additional pedestal supports and are outside the scope of these PEDs. Contact Bison technical support.
- C. Live Load 100 psf
- D. Positive Wind Load 60 psf
- E. Negative Wind Load - Reference General Note 4.
4. The Bison Paver Tray/Slab Paver System is designed to resist uplift in accordance with the referenced codes provided the building meets the limitations of ASCE 7-22 as defined in Figures 30.3-5A (footnote 5) or 30.4-1 and the application is within the limits defined in Tables 1 through 3.
5. The paver system uplift capacity is determined based on FIU's NHERI Experimental Facility Test Report Number 2020-156e-02, Configuration 4, and Design Guidelines for Roof Pavers Against Wind Uplift, ASCE/SEI Structures Congress, April 2015. This wind tunnel testing and research address the pressure equalization below the roof pavers and provides data and design criteria that address roof paver uplift in compliance with FBC Section 104.11, FBC Section 3115.4.4, and ASCE 7-22 Sections 30.1.5, 30.12, & Ch. 31.
6. For non-conforming buildings or buildings utilizing wind tunnel testing to determine uplift loads, the Design Professional of Record shall evaluate the uplift resistance considering the site specific conditions of the project or consult with the project's wind consultant.
7. This Bison Paver Tray/Slab Paver System is suitable for use only with the direct involvement of the Design Professional of Record for a specific site, a Licensed Professional Engineer or Registered Architect. The Design Professional of Record shall review these documents to verify the following:
- A. The design criteria as indicated herein are applicable to the site-specific conditions.
- B. For paver sizes as shown in Table 1, reference Tables 2, 3A, & 3B.
- C. Where Table 2 is utilized to evaluate paver uplift capacity, the associated Table 2 notes are applied appropriately.
- D. Where Table 3A or 3B are utilized to evaluate paver uplift capacity, the associated Table 3 notes are applied appropriately.
- E. The roofing system has the capacity to support the Dead and Live loads and is compatible with the Independent Exterior Elevated Flooring System as shown herein.
- F. The slab pavers utilized meet the requirements outlined in the Bison Paver Tray / Slab Paver Wind System notes.
8. Uplift capacity for the paver system may be evaluated utilizing Table 2 to determine the maximum height 'h' for a given Basic Wind Speed 'V' or utilizing Table 3A or 3B to determine the maximum allowable roof component design pressures.
9. The Bison Paver Tray/Slab Paver System is not intended to be part of a Ballasted Roofing System and does not shield the underlying roofing system from wind loads. The underlying roofing system shall be capable of resisting the full design wind loads as appropriate for a specific project.
10. This PED addresses the structural performance of the system. Architectural, MEP, and fire classification issues are the responsibility of the Design Professional of Record.
11. For IBC compliance, reference IBC Section 1511.9.1 for perimeter enclosure requirements and IBC Section 1511.9.2 for fire classification requirements.
12. This PED shall bear the original or digitally authenticated signature, date, and seal of John W. Knezevich, PE.
13. This PED is invalid if altered by any means.
14. This PED is the installation instructions portion of a product evaluation and shall only be used with the corresponding Product Evaluation Report.
15. Contractor shall obtain approval of the A/E of Record prior to ordering materials and coordinate material order with the approved system. Contractor shall install the paver system in compliance with this PED.

BISON PAVER TRAY / SLAB PAVER SYSTEM NOTES:

1. Slab pavers shall be concrete or stone with a 1-15/16" ± 3/16" thickness with a minimum weight of 21.5 psf and a maximum weight of 28.5 psf.
2. Concrete pavers shall be fabricated from concrete with a minimum compressive strength f'c = 5,000 psi when tested in accordance with ASTM C39.
3. Stone pavers shall have a minimum compressive strength of 12,000 psi when tested in accordance with ASTM C-170 and a minimum modulus of rupture of 2,000 psi when tested in accordance with ASTM C99. Values shall be based on the lowest values obtained testing parallel and perpendicular to bed under wet and dry conditions.
4. The A/E of Record may accept alternative nationally recognized standards verifying the compressive strength and the modulus of rupture of the concrete or stone pavers.
5. Slab pavers shall be supported on a galvanized steel Bison Paver Tray manufactured by Bison as detailed herein. Bison Paver Tray shall have a min. 0.037" thickness and conform to ASTM A653 CS Type B, galvanized with a G90 coating.
6. Pavers shall be adhered to Bison Payer Tray using 3M 550 Fast Cure Polyurethane Adhesive Sealant with a min 1/8" Ø bead pattern applied to the tray as detailed herein and in accordance with 3M's installation instructions. Reference Bison's Installation Guide for additional details.
7. Adhesive surface preparation:
- A. Bison Paver Tray and Slab Paver shall be clean and dry prior to applying adhesive such that surfaces are free from grease, oil, water, dirt, and other contaminants.
- B. Concrete and stone slab pavers shall be maintained in a dry condition protected from the weather prior to applying adhesive.
- C. Concrete surface shall be an unfinished or prepared rough surface consistent with an ICRI concrete surface roughness profile of CSP 5 - 6.
- D. Other concrete surface finishes and all stone pavers require bond strength testing to verify adhesion, contact Bison technical support for testing requirements.
8. Adhesive shall cure for 24 hours oriented with the paver on top such that the paver weight is applied to the tray. Cure prior to allowing foot traffic on pavers.
9. Alternative adhesives are acceptable provided paver to tray adhesion shall achieve an average tensile strength of 46 psi when tested in accordance with ASTM C297 utilizing the actual bonding area of the test sample, and the adhesive is applied to paver trays according to System Notes 6-8 and details T1-T6..
10. Typical paver sizes are specified in Table 1 and shall be placed in stack bond only.
11. All pavers shall be supported at the perimeter of the installation and all discontinuous interior edges with additional splines and pedestals as detailed herein. FS-12 splines shall engage paver joints as detailed herein and be fastened to each pedestal occurring under a paver joint.
12. A solid parapet or curb with a minimum height of 12 inches above the finished pavers is required at the perimeter of paver installations. A flush curb is acceptable at entrances to enclosed spaces and interior deck finish transitions.
13. Pavers shall be installed with a 3/16" gap between pavers and a maximum gap of 3/16" between edge paver and perimeter constraint. Spacers shall be used to control the gap.
14. Paver shall be installed with a cavity height between the bottom of pavers and the top of the underlying roof surface of no less than 0.5" and no more than 18".
15. Pedestal support system shall be either the Screwjack, Versadjust, or Level.It pedestal assemblies shown herein with a minimum weight of 0.4 psf.
16. Pedestal shall be placed at a maximum spacing of 24" o.c. each way and at all paver intersections with additional pedestals installed as required to support atypical conditions. Reference Bison installation instructions.
17. Pedestals and FS-12 spline shall be fabricated from Bison's B-PP-2025 polypropylene copolymer with a minimum tensile strength at yield in accordance with ASTM D638 of 3,200 psi loaded at 0.2"/min. and a minimum flexural modulus in accordance with ASTM D790 of 275 ksi. B-PP-2025 subjected to 4,500 hours of accelerated weathering in accordance with ASTM G155 shall exhibit less than a 10% change in yield strength.
18. All paver joint intersections shall utilize the FS-12 spline and screw detail shown herein to connect adjacent pavers and fasten to the pedestals. For atypical conditions, reference Paver Layout Diagram shown herein.
19. Screws used for connecting the FS-12 spline to the pedestals shall be Bison FS-Trim Screws. Full screw diameter shall penetrate the pedestal a minimum of 1/8".
20. Installation of the paver system shall comply with Bison's installation instructions and this PED.



F1 BISON PAVER TRAY/SLAB PAVER SYSTEM ISOMETRIC
NTS



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Bison Paver Tray/Slab Paver System

Bison Innovative Products

BISON

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Revisions		Description	
No.	Date	By	Date
0	01/09/2025	JWK	01/09/2025
JWK IBC 2024 Update; formerly KC23-0825			

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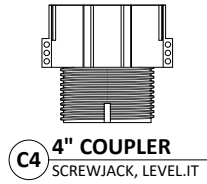
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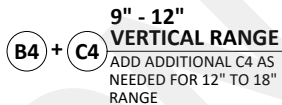
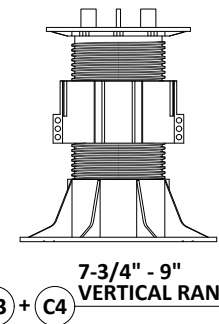
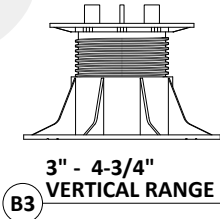
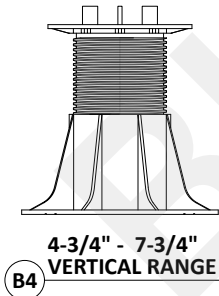
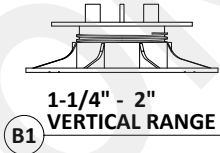
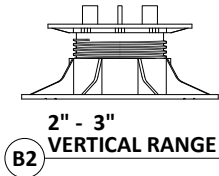
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sheet 1 of 6

ACCEPTABLE PEDESTAL MODELS & COMPONENTS



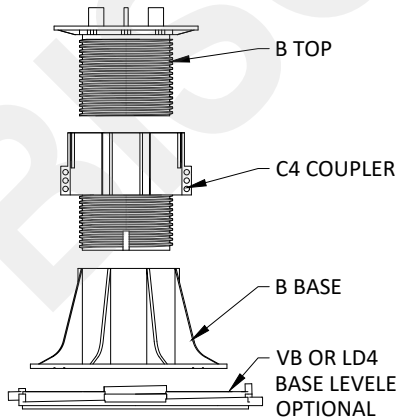
INTERCHANGABLE PEDESTAL COMPONENTS

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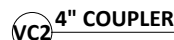
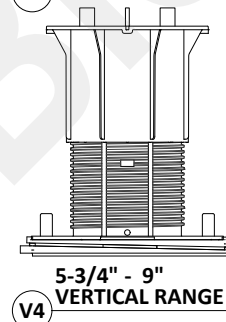
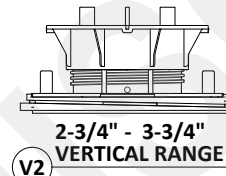
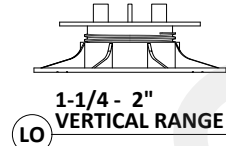
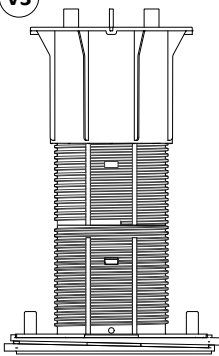
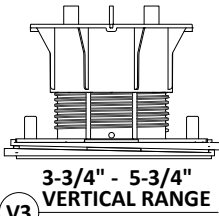
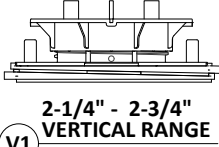
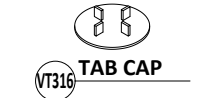


SCREWJACK PEDESTAL COMPONENTS

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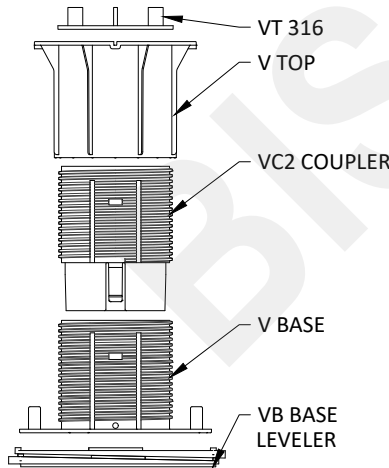


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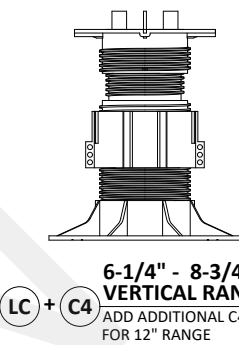
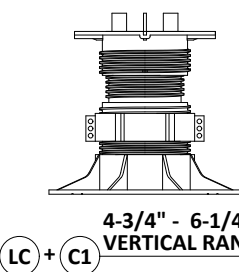
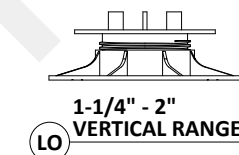


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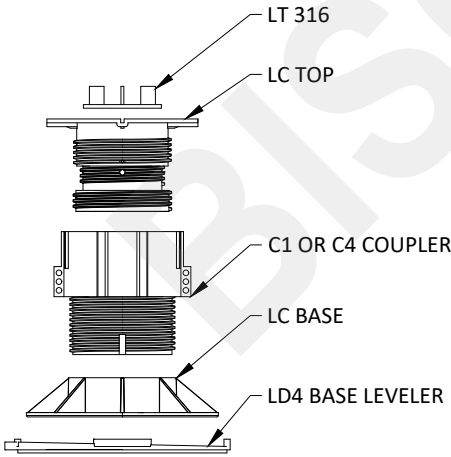


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LEVEL.IT PEDESTAL COMPONENTS

SCALE: 1.5" = 1'-0"



3 LEVEL.IT PEDESTAL ASSEMBLY
SCALE: 1.5" = 1'-0"



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Bison Paver Tray/Slab Paver System

Bison Innovative Products



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Revisions

No.	Date	By	Description
0	01/09/2025	JWK	IBC 2024 Update; formerly KC23-0825

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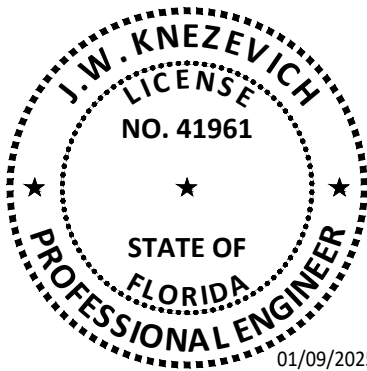
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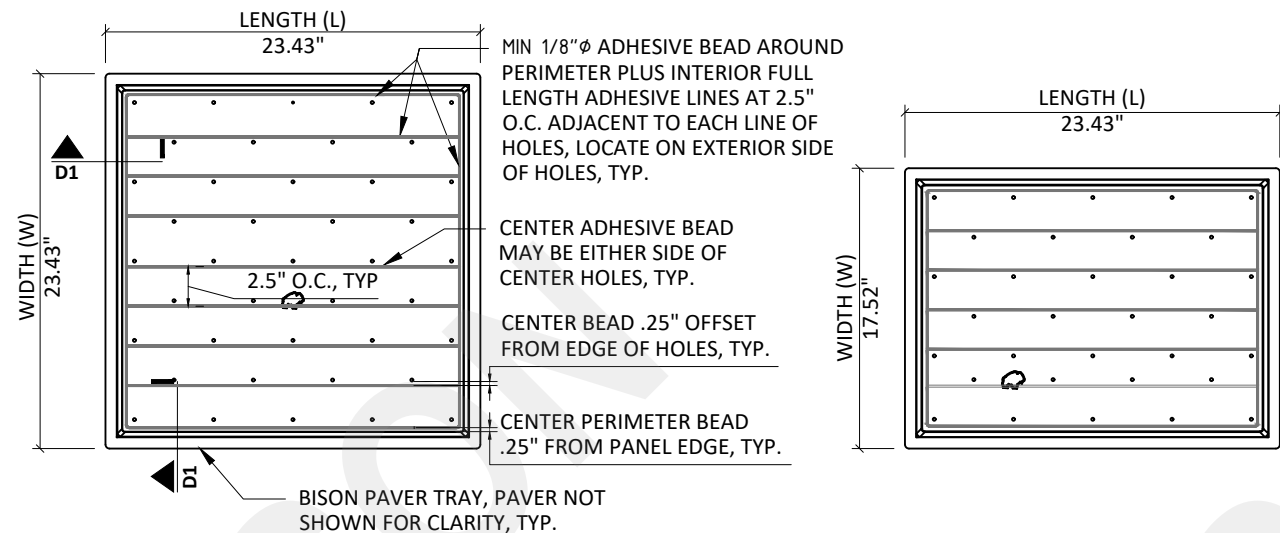
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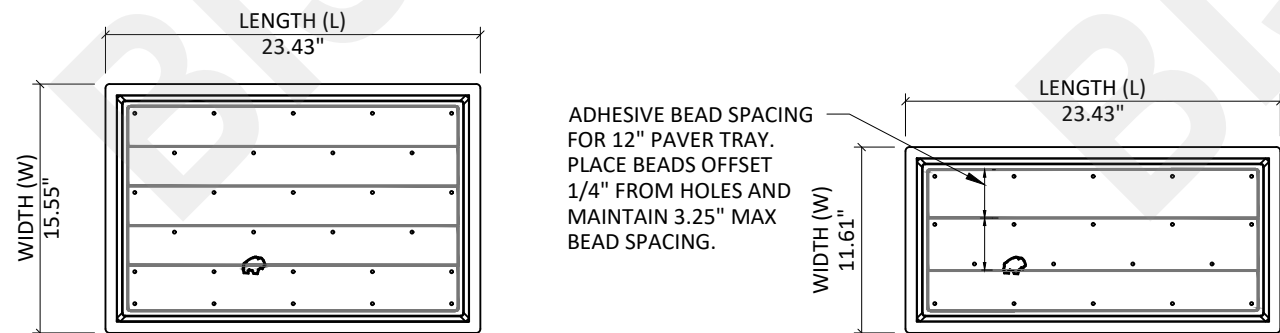
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sheet 2 of 6





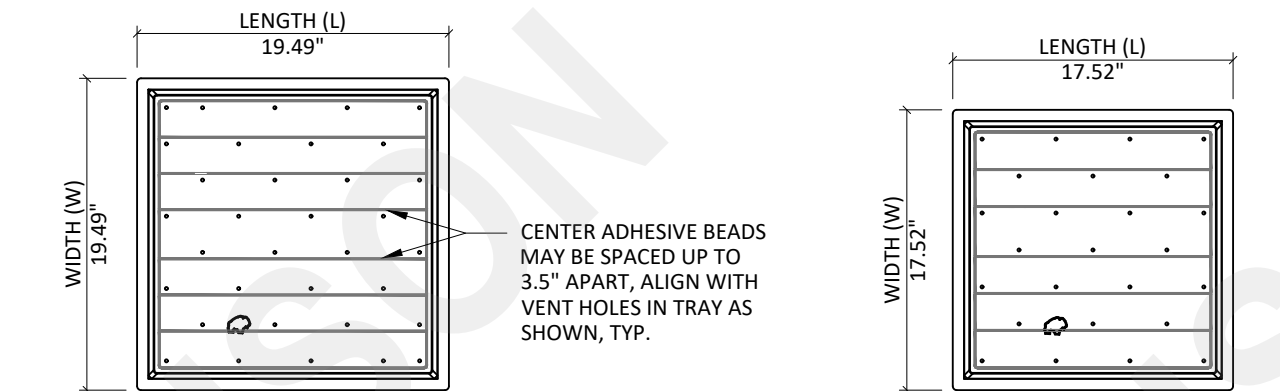
T1 BISON 24 x 24 PAVER TRAY - TOP VIEW
SCALE: 1" = 1'-0"

T2 BISON 18 x 24 PAVER TRAY - TOP VIEW
SCALE: 1" = 1'-0"



T3 BISON 16 x 24 PAVER TRAY - TOP VIEW
SCALE: 1" = 1'-0"

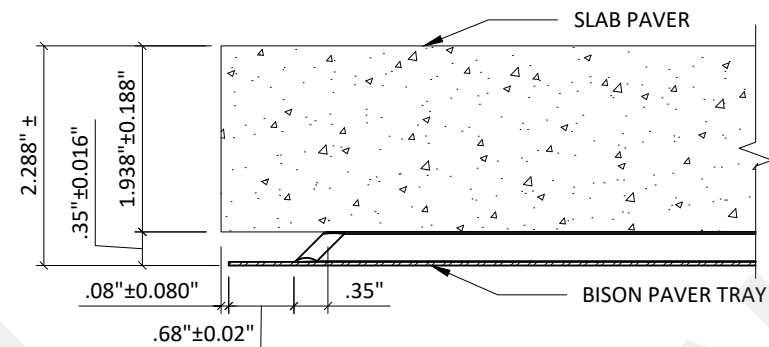
T4 BISON 12 x 24 PAVER TRAY - TOP VIEW
SCALE: 1" = 1'-0"



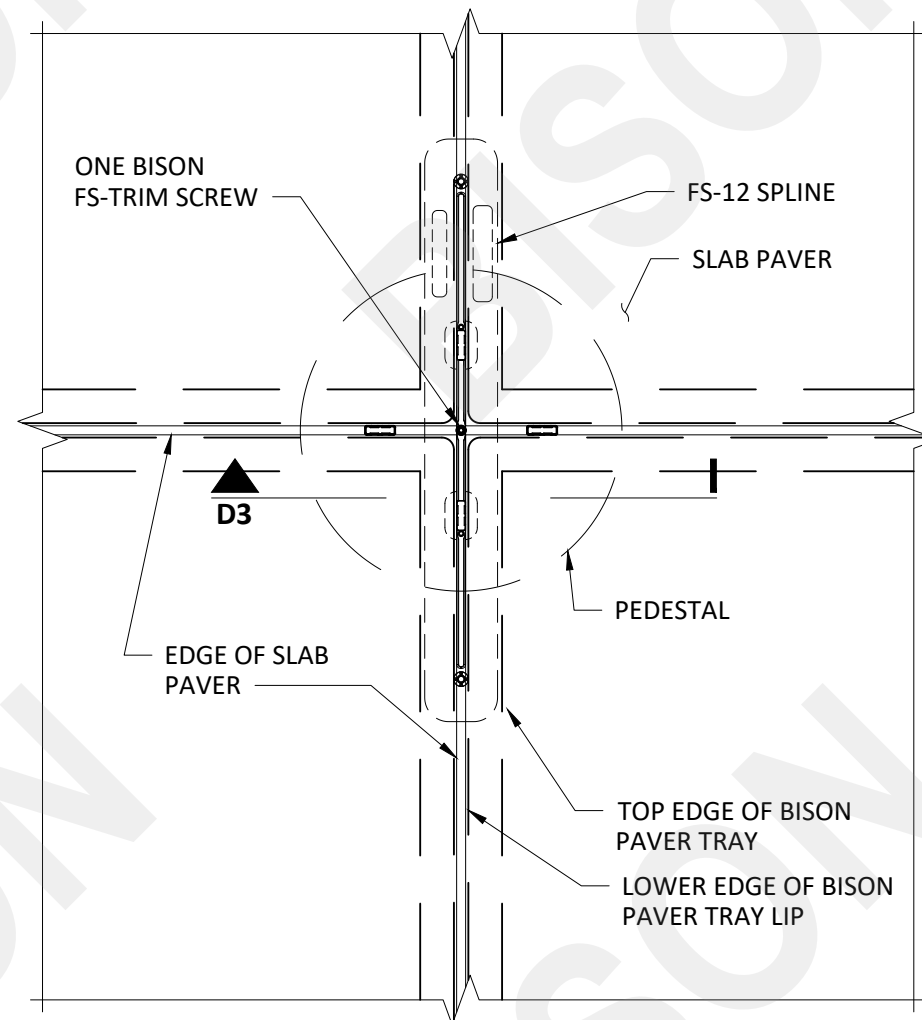
T5 BISON 20 x 20 PAVER TRAY - TOP VIEW
SCALE: 1" = 1'-0"

T6 BISON 18 x 18 PAVER TRAY - TOP VIEW
SCALE: 1" = 1'-0"

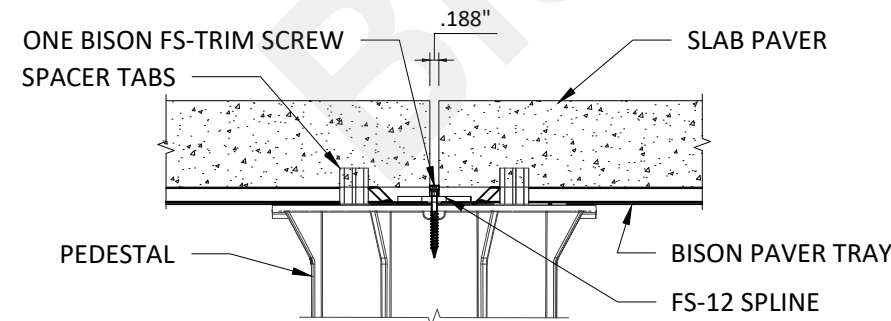
BISON PAVER TRAYS WITH ADHESIVE LAYOUTS



D1 BISON PAVER TRAY/SLAB PAVER WIND SYSTEM EDGE DETAIL
SCALE: 6" = 1'-0"



D2 FS-12 SPLINE CONNECTION - PLAN VIEW
SCALE: 3" = 1'-0"



D3 FS-12 SPLINE CONNECTION - SECTION
SCALE: 3" = 1'-0"

Bison Paver Tray/Slab Paver System

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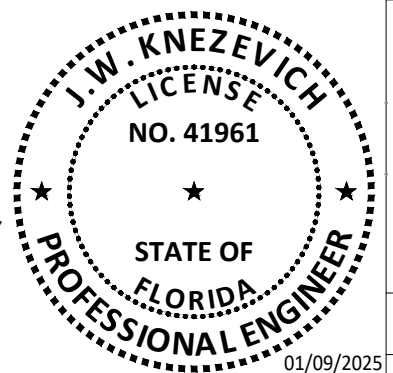
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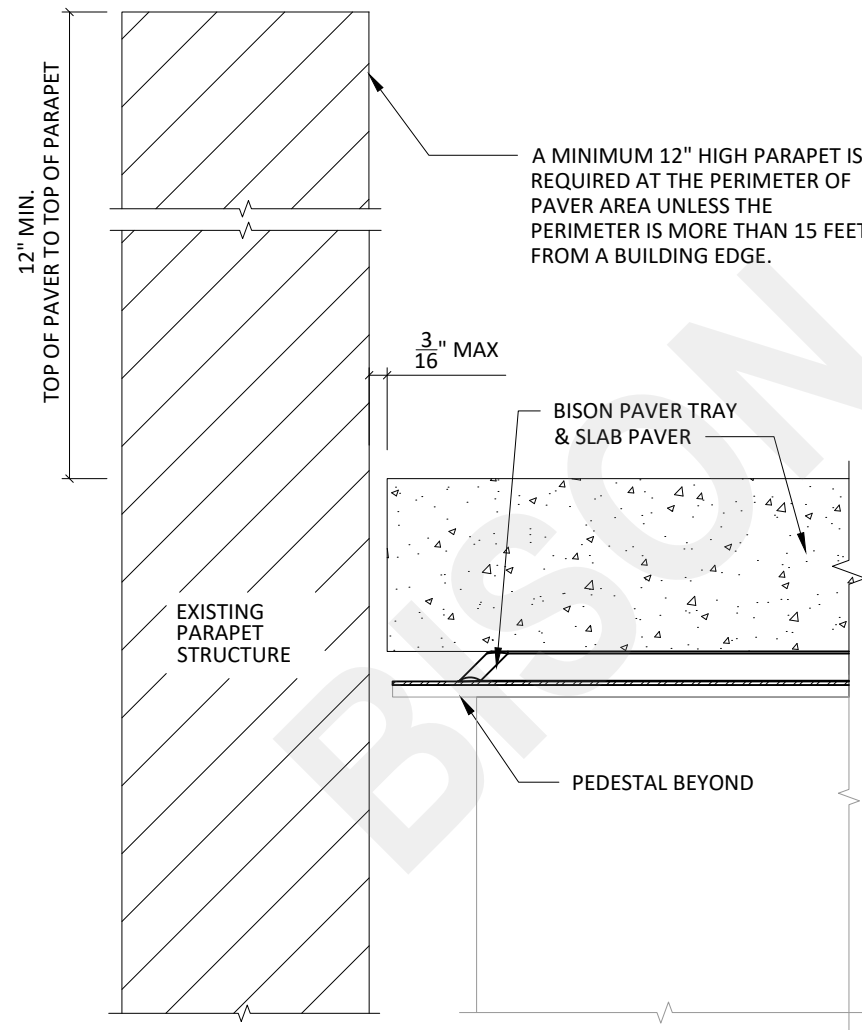
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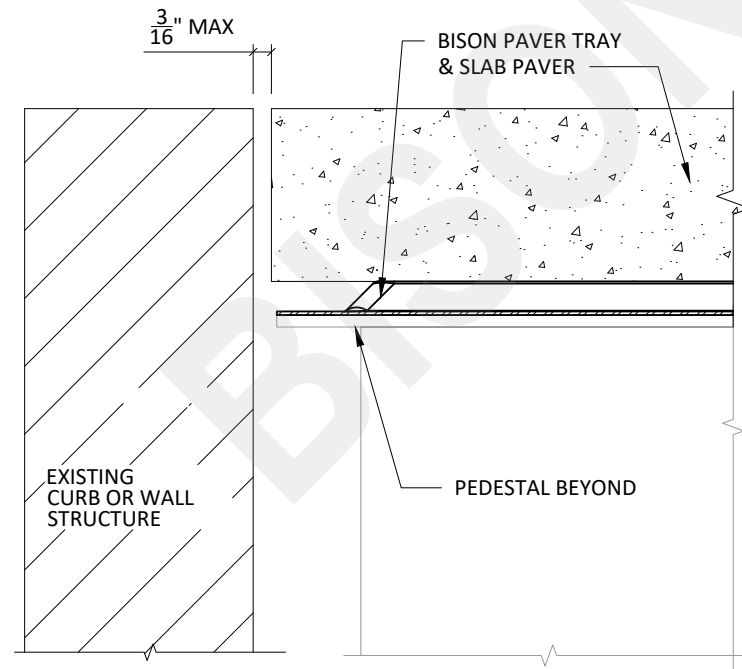
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sheet 3 of 6





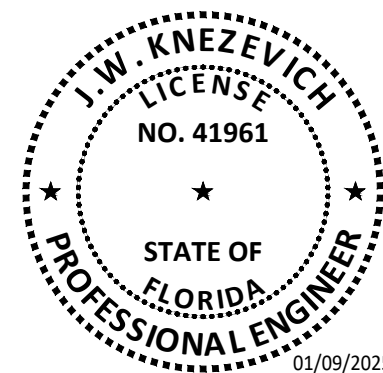
D4 **PAVER EDGE AT PARAPET**
SCALE: 6" = 1'-0"



D5 **PAVER EDGE AT THRESHOLD OR INTERIOR CURB**
SCALE: 6" = 1'-0"

EDGE OF PAVER NOTES:

1. A minimum 12" high parapet is required at the perimeter of paver area unless the perimeter is more than 15 feet from a building edge.
2. Threshold conditions are acceptable at interior discontinuous edges provided the discontinuous edge is more than 15 feet from a building edge.
3. Threshold conditions at doors are acceptable at all interior areas.



Bison Paver Tray/Slab Paver System

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Bison Paver Tray / Slab Paver System
Paver Length 18" to 24"

Table 1

Allowable Paver & Tray Sizes		
W (in)	L (in)	Paver Tray Type
24	24	T1
18	24	T2
16	24	T3
12	24	T4
20	20	T5
18	18	T6

TABLE 1 NOTES:

- Table 1 provides the paver sizes that may be used for the typical paver when the layout uses paver lengths of 18" to 24".
- Reference Table 2, 3A, or 3B for these typical paver sizes.
- These sizes shall be used in stack bond only.
- Sizes outside these ranges may only be used at terminating conditions with ledger support and an 8" minimum paver size shall be maintained.

Table 2: ASCE 7-22

Basic Wind Speed 'V' (mph)	Maximum Height 'h' (feet)		
	Exp B	Exp C	Exp D
≤ 90	500	500	500
≤ 95	500	500	398
≤ 100	500	387	221
≤ 105	500	240	126
≤ 110	389	152	73
≤ 115	279	98	44
≤ 120	202	64	27
≤ 130	111	29	N.A.
≤ 140	63	N.A.	N.A.
≤ 150	38	N.A.	N.A.
≤ 160	23	N.A.	N.A.
> 160	N.A.	N.A.	N.A.

TABLE 2 NOTES:

- Table 2 shall be utilized for paver sizes as shown in Table 1.
- The 'V' and 'h' limits provided in Table 2 are based upon the following:
 - Basic Wind Speed 'V' is determined based on Risk Category and local requirements.
 - Exposure Category "B", "C", or "D" is determined based on location and local requirements.
 - Roof deck surfaces are consistent with monoslope roofs ≤ 3 degrees.
 - Building is an enclosed building with GCpi = 0.18. The system is not rated for open, partially enclosed, or partially open buildings.
 - Site conditions, and shape and location of host building are representative of a Topographic Factor, Kzt = 1.0, a Ground Elevation Factor, Ke ≤ 1.0, and a Directionality Factor Kd = 0.85.
- For N.A. values, the paver system is not adequate at any height 'h' for the noted Exposure and Wind Speed 'V'.
- Values of 'h' or 'V' beyond those shown in Table 2 are outside the scope of these documents.

Table 3A: ASCE 7-22; Mean Roof Height ≤ 60 feet

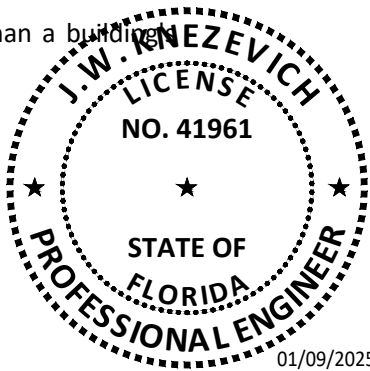
Allowable Uplift Wind Pressures				
USD / ASD	Zone 1'	Zone 1	Zone 2	Zone 3
USD	-38.8 psf	-67.6 psf	-89.2 psf	-121.5 psf
ASD	-23.3 psf	-40.6 psf	-53.5 psf	-72.9 psf

Table 3B: ASCE 7-22; Mean Roof Height > 60 feet

Allowable Uplift Wind Pressures				
USD / ASD	Zone 1'	Zone 1	Zone 2	Zone 3
USD	NA	-56.8 psf	-89.2 psf	-121.5 psf
ASD	NA	-34.1 psf	-53.5 psf	-72.9 psf

TABLE 3A & 3B NOTES:

- As an alternative to the Velocity vs Height values in Table 2, allowable uplift pressure for roof zones 1', 1, 2, & 3 as shown in Tables 3A & 3B may be utilized for paver sizes as shown in Table 1 provided the building and component wind load calculations comply with the criteria below. For clarity, both USD and ASD allowable uplift pressures are provided.
 - Basic Wind Speed is determined based on Risk Category and local requirements.
 - Exposure Category "B", "C", or "D" is determined based on location and local requirements.
 - Building is an enclosed building with GCpi = 0.18. The system is not rated for open, partially enclosed, or partially open buildings.
 - Topographic Factor, Kzt as required for local conditions.
 - Effective Wind Area = 10 square feet.
 - Directionality Factor, Kd = 0.85
 - Ground Elevation Factor, Ke as permitted for local conditions.
 - Parapet Height = 1 ft. Load ratings are not applicable for loads reduced due to parapet height.
 - Roof deck surfaces are consistent with monoslope roofs ≤ 3 degrees.
 - Mean Roof Height ≤ 60 feet with GCp from Figure 30.3-2A (see Figure 30.3-5A, footnote 5) and reference Table 3A for Allowable Uplift Wind Pressures.
 - Mean Roof Height > 60 feet with GCp from Figure 30.4-1 and reference Table 3B for Allowable Uplift Wind Pressures.
- The allowable uplift pressures noted herein shall be greater than a building roof component design pressures.



Bison Paver Tray/Slab Paver System

Revisions

No. 0
Date 01/09/2025
By JWK
Description JWK IBC 2024 Update; formerly KC23-0825

Scale: AS NOTED

Drawn by: JWK

Date: 01/09/2025

J.W. Knezevich
Professional Engineer
FL License No. PE 41961

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Drawing No.
KC25-0115
sheet 5 of 6

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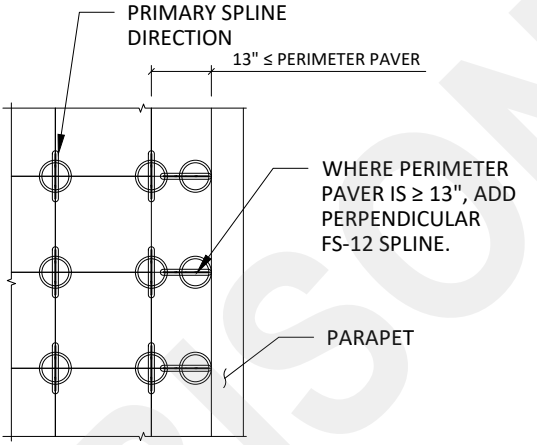
Bison Innovative Products



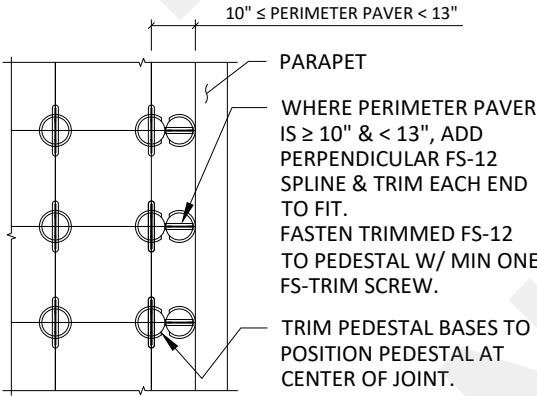
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PERIMETER EDGE LAYOUT DETAILS

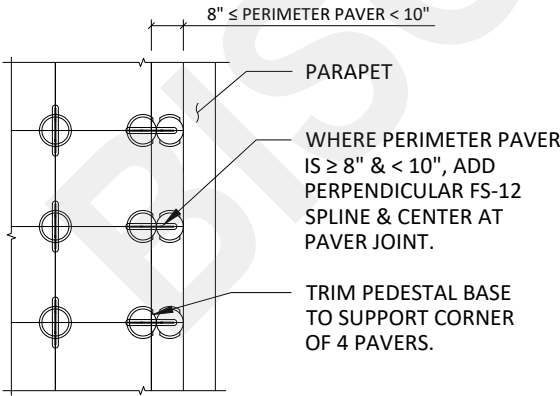
PERIMETER EDGE PARALLEL TO
PRIMARY SPLINE DIRECTION



D6.1 13" ≤ PERIMETER PAVER
SCALE: 1/4" = 1'-0"

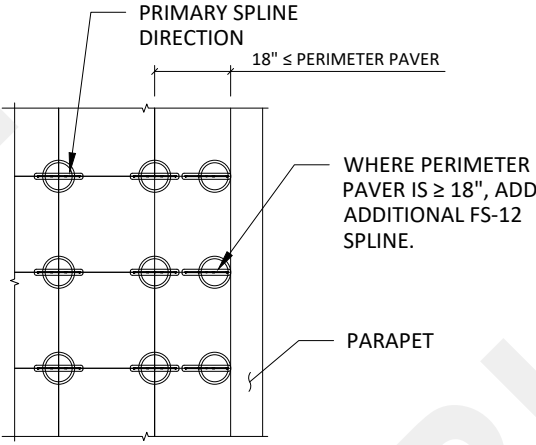


D6.2 10" ≤ PERIMETER PAVER < 13"
SCALE: 1/4" = 1'-0"

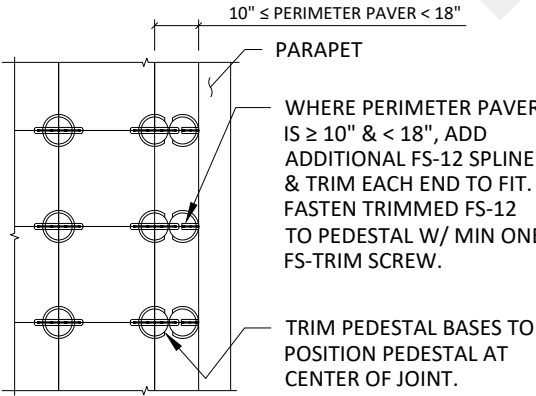


D6.3 8" ≤ PERIMETER PAVER < 10"
SCALE: 1/4" = 1'-0"

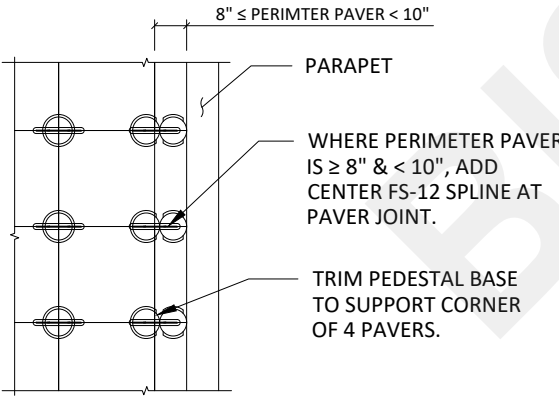
PERIMETER EDGE PERPENDICULAR TO
PRIMARY SPLINE DIRECTION



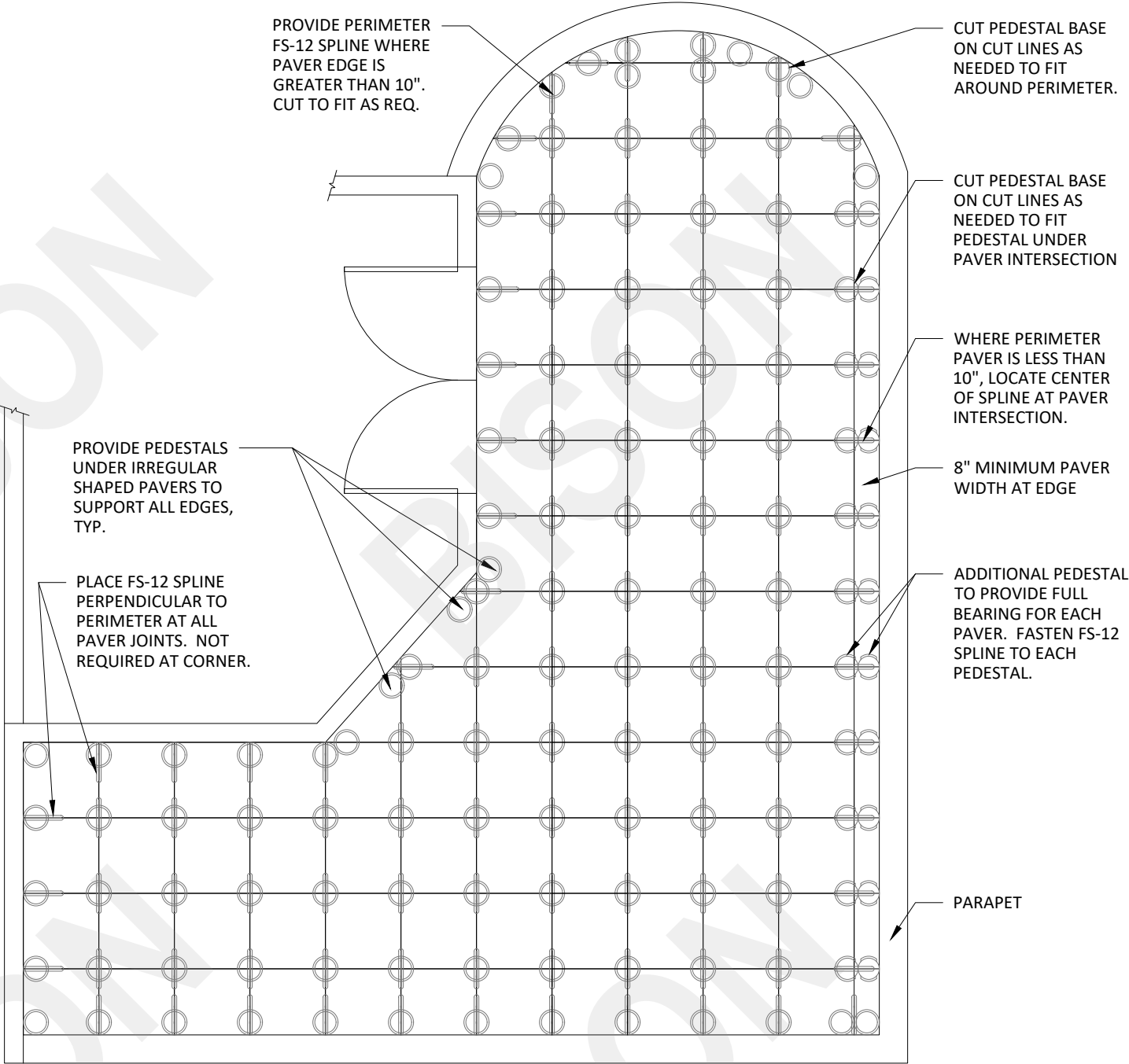
D7.1 18" ≤ PERIMETER PAVER
SCALE: 1/4" = 1'-0"



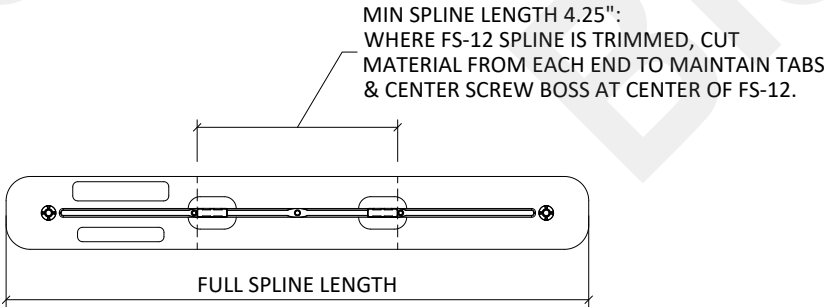
D7.2 10" ≤ PERIMETER PAVER < 18"
SCALE: 1/4" = 1'-0"



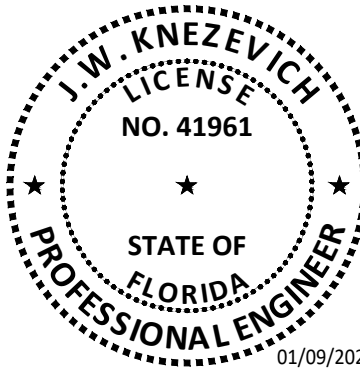
D7.3 8" ≤ PERIMETER PAVER < 10"
SCALE: 1/4" = 1'-0"



D8 BISON PAVER TRAY/SLAB PAVER SYSTEM LAYOUT DIAGRAM
SCALE: 1/4" = 1'-0"



D9 FS-12 SPLINE TRIM POINTS
SCALE: 3" = 1'-0"



Bison Paver Tray/Slab Paver System

Revisions		Description	
No.	Date	By	Manufacturer
0	01/09/2025	JWK	JWK IBC 2024 Update; formerly KC23-0825

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